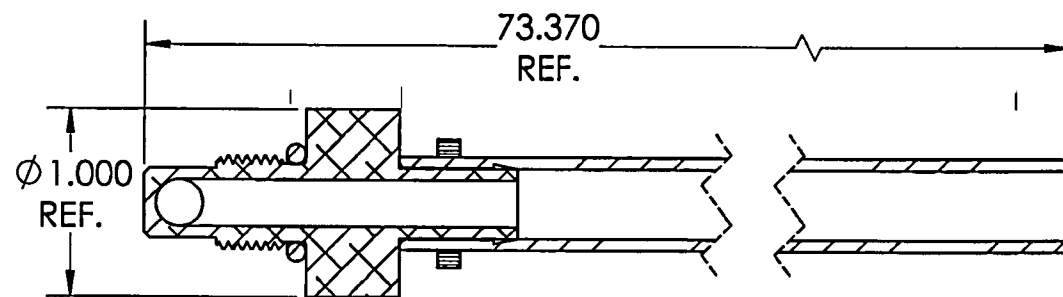
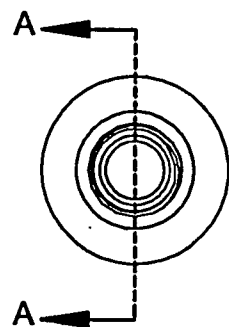
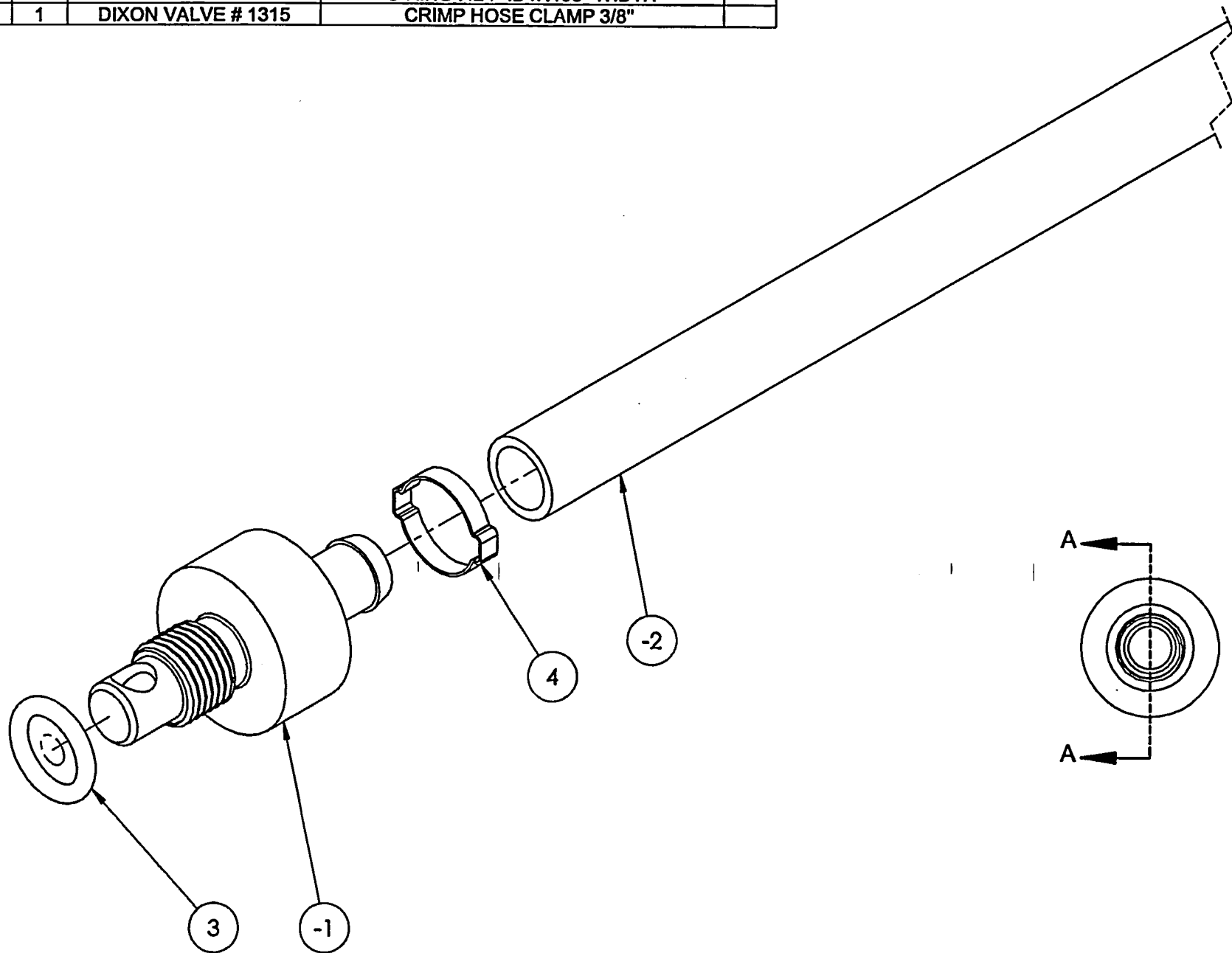


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBT18650-101-1	DRAIN TOOL	2
<del>2-5</del>	1	<del>RBT18650-101-2-5</del>	HOSE 1/2" OD x 3/8" ID x 6 ft	3
3	1	McMaster#1288N142	O RING .424" ID x .103" WIDTH	
4	1	DIXON VALVE # 1315	CRIMP HOSE CLAMP 3/8"	

REV.	DESCRIPTION	DATE	BY	APPROVED
A	SEE ECN 17-630	17.09.05	VM	WM



SECTION A-A

PRELIMINARY  
ISSUE

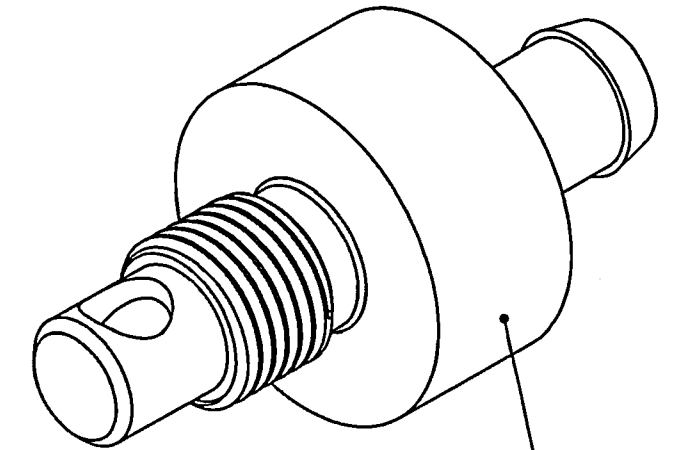
RBT 18650-101 DRAIN TOOL ; TAIL ROTOR GEAR BOX

NOTES:

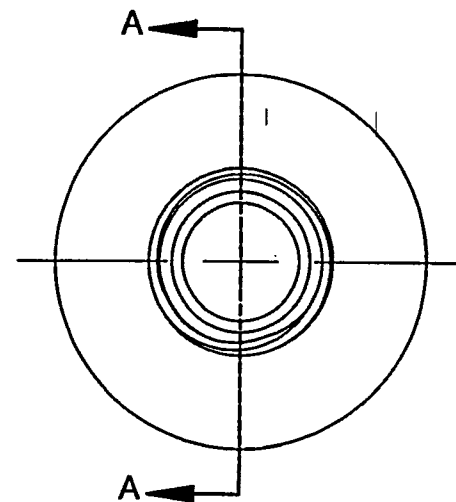
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES : N/A
- 6) IDENTIFICATION: USE A TAG ON HOSE FOR P/N

<b>DART</b> AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE <b>DRAIN TOOL; TAIL ROTOR GEAR BOX</b>			
DWG NO. <b>RBT18650-101</b>		REV <b>A</b>	
DESIGN BY:	VM 9/5/2017	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 09/15/2017	XX ± .01	ANGLES ± 5°
CHECKED:	SAC 09/15/2017	X ± .1	SURFACES = 125
MFG. APPR:	DP 09/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR:	PD 09/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE: 9/15/2017	SCALE: NTS	WEIGHT: N/A	SHEET 1 OF 3
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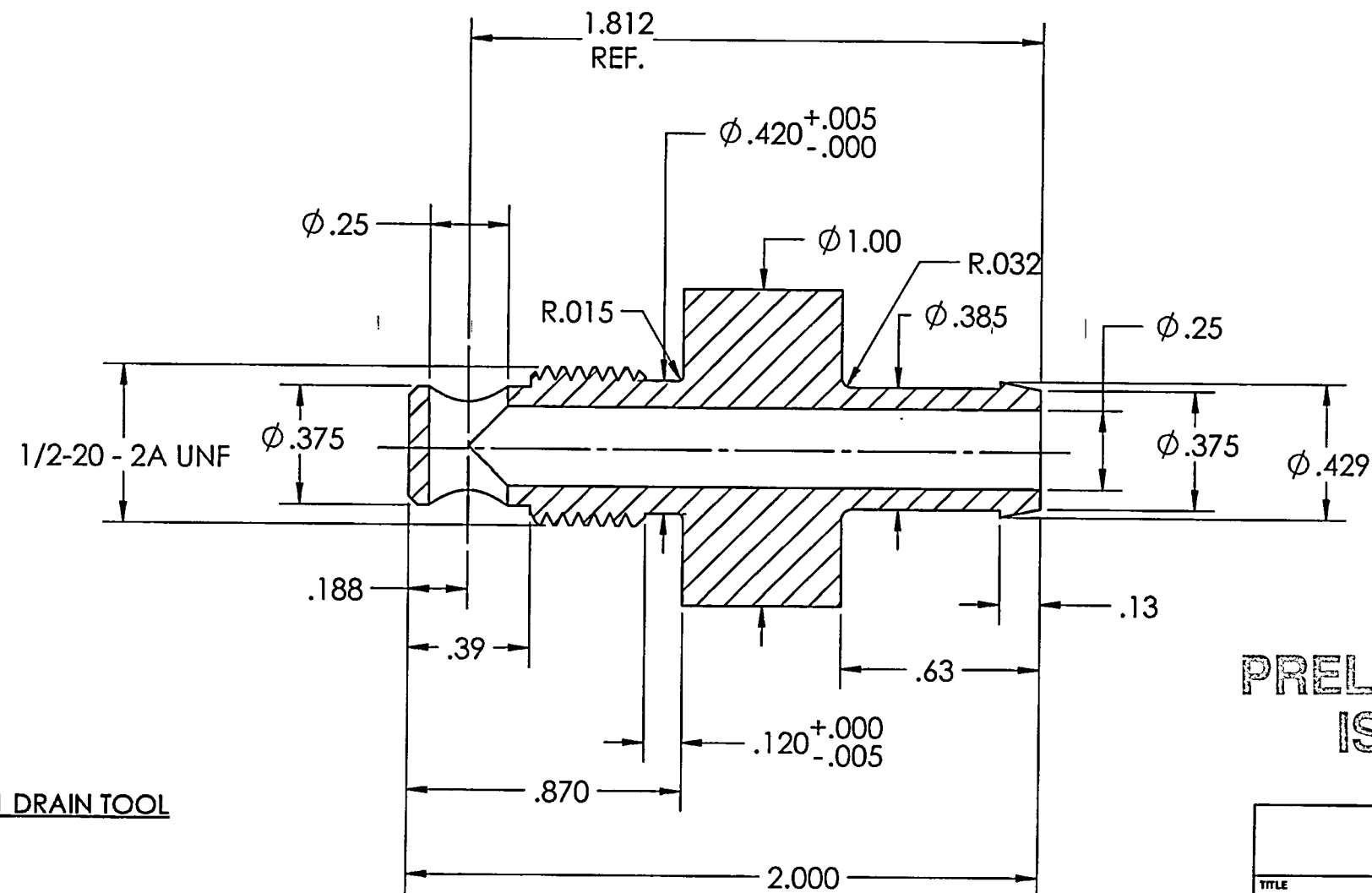
ECN 17 636



KNURLED—



RBT 18650-101-1 DRAIN TOOL



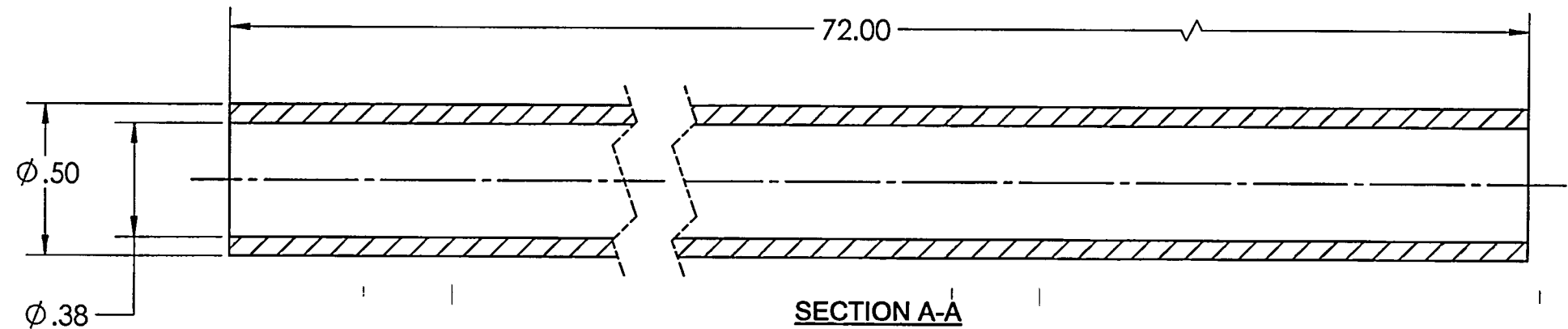
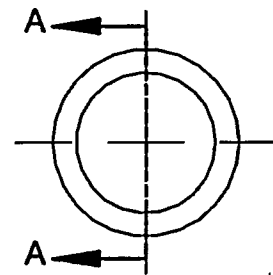
**SECTION A-A**

# PRELIMINARY ISSUE

 <b>DART</b> <b>AEROSPACE</b>				Hawkesbury, Ontario, Canada	
TITLE					
<h1>DRAIN TOOL</h1>					
DWG NO.					REV
RBT18650-101-1					A
DESIGN BY:	VM 9/5/2017	XXX ± .005	FRACTIONS ± 1/8		
DRAWN BY:	VM 09/15/2017	JX ± .01	ANGLES ± 5°		
CHECKED:	SAC 09/15/2017	X ± .1	SURFACES = 125° ✓		
MFG. APPR:	DP 09/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			
QA APPR.:	PD 09/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009			
APPROVED:	WM 09/15/2017	3. MINOR DIMENSIONS APPLY AFTER PLATING			
DATE: 9/15/2017	SCALE: NTS	WEIGHT: 0.0 LBS		SHEET 2 OF 3	
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**NOTES:**  
 1) MATERIAL: 6061-T6  
 2) FINISH: RED ANODIZE  
 3) HEAT TREAT: N/A  
 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT  
 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R  
 6) IDENTIFICATION: N/A

ECN 17630



RB T18650-101-2 HOSE

-5

PRELIMINARY  
ISSUE

- NOTES:
- 1) MATERIAL: KURI TEC # K010-0608
  - 2) FINISH: N/A
  - 3) HEAT TREAT: N/A
  - 4) SPEC: N/A
  - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
  - 6) IDENTIFICATION: N/A

<b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada			
TITLE <b>HOSE 1/2" OD x 3/8" ID x 6 ft</b>			
DWG NO. <b>RBT18650-101-2</b>			REV <b>A</b>
DESIGN BY:	VM 9/5/2017	XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY:	VM 09/15/2017	XX ± .01 ANGLES ± 5°	
CHECKED:	SAC 09/15/2017	X ± .1 SURFACES ± 125°	
MFG. APPR:	DP 09/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR:	PD 09/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE: 9/15/2017	SCALE: NTS	WEIGHT: 0.3 LBS	SHEET 3 OF 3
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PB1  
A

ECN 17630